


|      | No.               | Size  | Description                 | Machine  | Spec.                               | According to No.  |
|------|-------------------|-------|-----------------------------|--|-------------------------------------|-------------------|
|      | S100              | 0,11  | Diamond Guide Upper         | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AF<br>Diamond                       | 3082983           |
|      |                   | 0,21  |                             |  |                                     | 3081436           |
|      |                   | 0,255 |                             |  |                                     | 3085385           |
|      |                   | 0,26  |                             |  |                                     | 3083330           |
|      |                   | 0,31  |                             |  |                                     | 3083331           |
|      | S100T             | 0,21  | Diamond Guide Upper         | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AF<br>Diamond<br>50° Taper          | 3087327           |
|      |                   | 0,26  |                             |  |                                     | 3087132           |
|      |                   | 0,27  |                             |  |                                     | 3087329           |
|      |                   | 0,31  |                             |  |                                     | 3087305           |
|      | S100S             | 0,21  | Diamond Guide Upper         | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | Slide<br>Type                       | J13102A           |
|      |                   | 0,255 |                             |  |                                     | J13104A           |
|      |                   | 0,26  |                             |  |                                     | J13105A           |
|      |                   | 0,31  |                             |  |                                     | J13108A           |
|      | S101              | 0,04  | Sapphire Split Guide Upper  | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AF<br>Sapphire                      | 3083122           |
|      |                   | 0,05  |                             |  |                                     | 3081958           |
|      |                   | 0,06  |                             |  |                                     | 3080048           |
|      |                   | 0,07  |                             |  |                                     | 3081239           |
|      |                   | 0,08  |                             |  |                                     | 3082687           |
|      |                   | 0,09  |                             |  |                                     | 3081567           |
|      |                   | 0,11  |                             |  |                                     | 3080046           |
|      |                   | 0,12  |                             |  |                                     | 3080051           |
|      |                   | 0,16  |                             |  |                                     | 3080053           |
|      |                   | 0,17  |                             |  |                                     | 3080055           |
|      |                   | 0,21  |                             |  |                                     | 3080047           |
|      |                   | 0,22  |                             |  |                                     | 3080058           |
|      |                   | 0,255 |                             |  |                                     | 3081771           |
|      |                   | 0,26  |                             |  |                                     | 3080629           |
|      |                   | 0,27  |                             |  |                                     | 3080061           |
| 0,31 | 3081934           |       |                             |  |                                     |                   |
| 0,32 | 3080063           |       |                             |  |                                     |                   |
|      | S102              | 0,05  | Diamond Guide Upper & Lower | 150W,AP150,<br>BF250,BF275,<br>EPOC306,<br>AW Series   | Manual                              | 3080231           |
|      |                   | 0,06  |                             |  |                                     | 3080232           |
|      |                   | 0,07  |                             |  |                                     | 3080233           |
|      |                   | 0,08  |                             |  |                                     | 3083135           |
|      |                   | 0,09  |                             |  |                                     | 3080234           |
|      |                   | 0,11  |                             |  |                                     | 3080237           |
|      |                   | 0,12  |                             |  |                                     | 3080238           |
|      |                   | 0,16  |                             |  |                                     | 3080240           |
|      |                   | 0,17  |                             |  |                                     | 3080241           |
|      |                   | 0,21  |                             |  |                                     | 3080244           |
|      |                   | 0,22  |                             |  |                                     | 3080245           |
|      |                   | 0,255 |                             |  |                                     | 3080247           |
|      |                   | 0,26  |                             |  |                                     | 3080248           |
|      |                   | 0,27  |                             |  |                                     | 3080249           |
|      |                   | 0,31  |                             |  |                                     | 3080250           |
| 0,32 | 3080251           |       |                             |  |                                     |                   |
|      | S103              | 0,11  | Diamond Guide Upper & Lower | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | Manual<br>Upper / Lower<br>AF-Lower | 3080998 (0206101) |
|      |                   | 0,12  |                             |  |                                     | 3081015 (0206102) |
|      |                   | 0,16  |                             |  |                                     | 3080999 (0206104) |
|      |                   | 0,17  |                             |  |                                     | 3081016 (0206105) |
|      |                   | 0,205 |                             |  |                                     | 3081421 (0206106) |
|      |                   | 0,21  |                             |  |                                     | 3081000 (0206107) |
|      |                   | 0,22  |                             |  |                                     | 3080982 (0206108) |
|      |                   | 0,255 |                             |  |                                     | 3081423 (0206109) |
|      |                   | 0,26  |                             |  |                                     | 3080990 (0206110) |
|      |                   | 0,27  |                             |  |                                     | 3081017 (0206111) |
|      |                   | 0,31  |                             |  |                                     | 3080991 (0206113) |
| 0,32 | 3081018 (0206114) |       |                             |  |                                     |                   |

|  |       |      |                                |  |                       |         |
|--|-------|------|--------------------------------|--|-----------------------|---------|
|  | S103T | 0,21 | Diamond Guide<br>Upper & Lower | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AF-Lower<br>50° Taper | 3087331 |
|  |       | 0,26 |                                |  |                       | 3087333 |
|  |       | 0,27 |                                |  |                       | 3087131 |





## EDM-Deutschland Parts\* for Sodick

## Diamond Guide







|     | No.               | Size  | Description                          | Machine  | Spec.   | According to No.  |
|-----|-------------------|-------|--------------------------------------|--|---|-------------------|
|     | S103L             | 0,21  | Diamond Guide<br>Upper & Lower       | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | ø 3mm   | 3081136           |
|     |                   | 0,22  |                                      |  |   | 3081137           |
|     |                   | 0,26  |                                      |  |   | 3081138           |
|     |                   | 0,31  |                                      |  |   | 3081139           |
|     | S104              | 0,04  | AWT Die A<br>Upper & Lower           | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | Manual<br>Upper / Lower<br>AF-Lower<br><br>Sapphire | 3081993 (0200123) |
|     |                   | 0,05  |                                      |  |   | 3080202 (0200101) |
|     |                   | 0,06  |                                      |  |   | 3080204 (0200102) |
|     |                   | 0,07  |                                      |  |   | 3080205 (0200103) |
|     |                   | 0,09  |                                      |  |   | 3080207 (0200118) |
|     |                   | 0,11  |                                      |  |   | 3080210           |
|     |                   | 0,12  |                                      |  |   | 3080211 (0200106) |
|     |                   | 0,16  |                                      |  |   | 3080213           |
|     |                   | 0,17  |                                      |  |   | 3080214 (0200108) |
|     |                   | 0,21  |                                      |  |   | 3080219           |
|     |                   | 0,22  |                                      |  |   | 3080220 (0200111) |
|     |                   | 0,255 |                                      |  |   | 3080222           |
|     |                   | 0,26  |                                      |  |   | 3080223           |
|     |                   | 0,27  |                                      |  |   | 3080224 (0200113) |
|     |                   | 0,31  |                                      |  |   | 3080225           |
|     |                   | 0,32  |                                      |  |   | 3080226 (0200115) |
|     |                   | 0,35  |                                      |  |   | 3080227           |
|     |                   | 0,4   |                                      |  |   | 3080229 (0200116) |
|     |                   | 0,32  |                                      |  |   | 3080226           |
| 0,6 | 3085043 (0204702) |       |                                      |  |   |                   |
|     | S104-FJ           | 0,05  | AWT Die A<br>Upper & Lower           |  | Manual<br>Upper / Lower<br>AF-Lower<br><br>Sapphire | J06539A           |
|     |                   | 0,07  |                                      |  |   | J06541A           |
|     |                   | 0,09  |                                      |  |   | J06543A           |
|     |                   | 0,12  |                                      |  |   | J06545A           |
|     |                   | 0,17  |                                      |  |   | J06547A           |
|     |                   | 0,22  |                                      |  |   | J06549A           |
|     |                   | 0,27  |                                      |  |   | J06551A           |
|     |                   | 0,32  |                                      |  |   | J06553A           |
|     |                   | 0,35  |                                      |  |   | J06555A           |
|     | S105              | 0,21  | Diamond Guide<br>Upper & Lower       | G, EPOC, AW<br>AP, PGW,<br>BF                          | KM-<br>1,3/83,84<br>85-2,85-3<br>Type               | 3080763           |
|     |                   | 0,26  |                                      |  |   | 3080199           |
|     |                   | 0,31  |                                      |  |   | 0205583           |
|     | S106              | 0,8   | Wire Guide<br>Upper                  | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | 87-3,90-3<br>90-5<br>Type                           | 3080065           |
|     | S107              |       | Wire Guide<br>Upper                  | EPOC, AW, A<br>BF, AP300                               | 86-1<br>86-2<br>Type                                | 3080069           |
|     | S108              | 2,0   | Wire Guide<br>Upper                  | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | 90-1<br>Type  | 3082269           |
|     | S109              | 0,105 | Wire Guide<br>Upper<br>Dice AQ-1U(S) | AQ,AD,AG   | SJ-AWT<br>(Option 0)<br>Single<br>Diamond           | 118762A (0206048) |
|     |                   | 0,11  |                                      |  |   | 118745A (0205992) |
|     |                   | 0,155 |                                      |  |   | 118758A (0206049) |
|     |                   | 0,16  |                                      |  |   |                   |
|     |                   | 0,205 |                                      |  |   | 118725 (0206043)  |

|   |        |       |                                      |          |                             |                   |
|---|--------|-------|--------------------------------------|----------|-----------------------------|-------------------|
|   |        | 0,21  |                                      |          |                             | 118759A (0206050) |
|   |        | 0,255 |                                      |          |                             | 118726 (0205895)  |
|   |        | 0,26  |                                      |          |                             | 118760A (0206051) |
|   |        | 0,305 |                                      |          |                             |                   |
|   |        | 0,31  |                                      |          |                             | 118727 (0205993)  |
|  | S109-1 | 0,105 | Wire Guide<br>Upper<br>Dice AQ-1U(W) | AQ,AD,AG | FJ-AWT<br>Double<br>Diamond |                   |
|   |        | 0,11  |                                      |          |                             | 3110253 (0206155) |
|   |        | 0,155 |                                      |          |                             | 3110259 (0206156) |
|   |        | 0,16  |                                      |          |                             | 3110545 (0206157) |
|   |        | 0,205 |                                      |          |                             | 3110058 (0206158) |
|   |        | 0,21  |                                      |          |                             | 3110546 (0206159) |
|   |        | 0,255 |                                      |          |                             | 3110291 (0206160) |
|   |        | 0,26  |                                      |          |                             | 3110547 (0206161) |
|   |        | 0,305 |                                      |          |                             |                   |
|   |        | 0,31  |                                      |          |                             | 3110067 (0206163) |

**EDM-Deutschland Parts\* for Sodick**
**Diamond Guide**

|   | No.    | Size | Description                   | Machine  | Spec.             | According to No.  |
|---|--------|------|-------------------------------|----------|-------------------|-------------------|
|  | S110   | 0,8  | Guide C10 Upper               | AQ,AD,AG | FJ Type           | 3110135 (0205799) |
|  | S120   | 1,2  | Jet AWT Nozzle D Upper        | AQ,AD,AG | SJ-AWT (Option 0) | 118720B (0205843) |
|  | S120-1 | 1,5  | Jet AWT Nozzle NS Upper       | AQ,AD,AG | FJ-AWT            | 11826LA (0205843) |
|  | S120P  | 1,2  | Jet Nozzle NS Upper (Plastic) | AQ,AD,AG | FJ-AWT            | 2995402 (0206242) |
|   |        | 2,0  |                               |          |                   | 2994856 (0206243) |

**EDM-Deutschland Parts\* for Sodick**
**Power Feed Contact**

|   | No.    | Size          | Description              | Machine               | Spec.   | According to No. |
|---|--------|---------------|--------------------------|-----------------------|---|------------------|
|  | S001   | 18x10         | Power Feed Contact Lower | G                     | 83 Type   | 3080316          |
|  | S002   | 18x14         | Power Feed Contact Upper | G, EPOC, AW           | 83, 84 Type                                     | 3080314          |
|  | S003S  | 16x10         | Power Feed Contact Upper | G, EPOC, AW           | 83, 84 Type                                     | 3080318          |
|  | S004S  | 14x11x12      | Power Feed Contact Upper | AW453, AW300          | 85-3 Type (Nozzle 2)                            | 3080324          |
|  | S005LS | 12.5x14x 11.7 | Power Feed Contact Upper | G, EPOC, AW, BF AP300 | 85-2, 85-3 Type (Nozzle 3WS)                    | 3080307          |
|  | S005LT | 12.5x14x 11.7 | Power Feed Contact Upper | G, EPOC, AW, BF AP300 | 85-2, 85-3 Type (Nozzle 3WS) (tungsten carbide) | 3080307          |
|  | S005RS | 12.5x14x 11.7 | Power Feed Contact Upper | G, EPOC, AW, BF AP300 | 85-2, 85-3 Type (Nozzle 3WS)                    | 3080307          |
|  | S005RT | 12.5x14x 11.7 | Power Feed Contact Upper | G, EPOC, AW, BF AP300 | 85-2, 85-3 Type (Nozzle 3WS) (tungsten carbide) | 3080307          |

|  |       |                  |                             |                          |                                    |         |
|--|-------|------------------|-----------------------------|--------------------------|------------------------------------|---------|
|  | S006S | 12.5x19x<br>11.6 | Power Feed Contact<br>Lower | G, EPOC, AW, BF<br>AP300 | 85-2, 85-3<br>Type<br>(Nozzle 3WS) | 3080311 |
|--|-------|------------------|-----------------------------|--------------------------|------------------------------------|---------|


**EDM-Deutschland Parts\* for Sodick**
**Power Feed Contact**

|  | No.     | Size             | Description                         | Machine  | Spec.   | According to No.                           |
|--|---------|------------------|-------------------------------------|--|---|--|
|  | S006T   | 12.5x19x<br>11.6 | Power Feed Contact<br>Lower         | G, EPOC, AW, BF<br>AP300                               | 85-2, 85-3<br>Type<br>(Nozzle 3WS)<br>(tungsten<br>carbide) | 3080312                                    |
|  | S007S   | 10x10x20         | Power Feed Contact<br>Upper & Lower | PWG150,<br>AP (150W/150)                               | KM-1<br>Type  | 3081325                                    |
|  | S008S   | 12x20.6          | Power Feed Contact<br>Upper & Lower | PWG150,<br>AP (150W/150)                               | KM-3<br>Type  | 3080320                                    |
|  | S008T   | 12x20.6          | Power Feed Contact<br>Upper & Lower | PWG150,<br>AP (150W/150)                               | KM-3<br>Type<br>(tungsten<br>carbide)                       | 3080303<br>3082582                         |
|  | S009S   | 10x8x30          | Power Feed Contact<br>Upper & Lower | AW, AP300  | 86-1<br>Type  | 3080301                                    |
|  | S009T   | 10x8x30          | Power Feed Contact<br>Upper & Lower | AW, AP300  | 86-1<br>86-2<br>Type<br>(tungsten<br>carbide)               | 3082580                                    |
|  | S009-Sp |                  | Power Feed Contact<br>Upper         | AW, AP300  | 86-2<br>Type<br>(slit type)                                 | 3082579                                    |
|  | S010    | 4.9x40x20        | Power Feed Contact<br>Upper & Lower | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | Manual<br>AF<br>Tungsten<br>carbide<br>polished             | 3085936<br>3084592<br>3080972              |
|  | S010T   | 4.9x40x20        | Power Feed Contact<br>Upper & Lower | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | Manual<br>AF<br>Pure<br>tungsten                            | EDM-Deutschland<br>Original                |
|  | S011    | 4.9x10x40        | Power Feed Contact<br>Upper & Lower | AP200, EXE100 (Lower)<br>AQ,AD,AG<br>(Upper&Lower)     | 90-3<br>90-5S<br>FJ-<br>Type                                | 3085263<br>3110330<br>11802JA<br>(0291051) |

**EDM-Deutschland Parts\* for Sodick**
**Water Nozzle**

|  | No.  | Size | Description                   | Machine     | Spec.   | According to No. |
|--|------|------|-------------------------------|-------------|---|------------------|
|  | S201 | ø 5  | Water Nozzle<br>Upper & Lower | G, EPOC, AW | Manual,<br>For 84<br>Type<br>SUS Assy<br>Nozzle<br>NE | 3081594          |



|   |      |  |                                   |                        |                                       |         |
|---|------|--|-----------------------------------|------------------------|---------------------------------------|---------|
|  | S202 |  | Rectifier Nozzle<br>Upper & Lower | G, EPOC, AW,<br>BF, AP | Manual,<br>Water<br>Guide<br>3WS Assy | 3082085 |
|---|------|--|-----------------------------------|------------------------|---------------------------------------|---------|


|   | No.     | Size | Description                     | Machine  | Spec.                                  | According to No.            |
|---|---------|------|---------------------------------|--|--|-----------------------------|
|    | S202A   |      | Water Jacket<br>Upper & Lower   | G, EPOC, AW,<br>BF, AP                                 | Manual,<br>Water<br>Guide<br>3WS Assy  | 3080030                     |
|    | S202B   |      | Adjustment Nut<br>Upper & Lower | G, EPOC, AW,<br>BF, AP                                 | Manual,<br>Water<br>Guide<br>3WS Assy  | 3080593                     |
|    | S202C   |      | Water Nozzle<br>Upper & Lower   | G, EPOC, AW,<br>BF, AP                                 | Manual,<br>Water<br>Guide<br>3WS Assy  | 3080358                     |
|    | S202SET |      | Water Guide<br>Upper & Lower    | G, EPOC, AW,<br>BF, AP                                 | Manual,<br>Water<br>Guide<br>3WS Assy  | 3080639                     |
|    | S203/10 | ø 10 | Water Nozzle<br>Upper & Lower   | AP150,PGW150   | Manual,<br>Water<br>Guide<br>P         | EDM-Deutschland<br>Original |
|   | S203/6  | ø 6  | Water Nozzle<br>Upper & Lower   | AP150,PGW150   | Manual,<br>Water<br>Guide<br>P         | 3082056                     |
|  | S204/5  | ø 5  | Water Nozzle<br>Upper & Lower   | PGW150, 150W   | Manual,<br>Water<br>Guide              | 3082055                     |
|  | S205/10 | 10 ø | Water Nozzle<br>Upper & Lower   | PGW150, 150W   | Manual,<br>Water<br>Guide              | EDM-Deutschland<br>Original |
|  | S206/5  | ø 5  | Water Nozzle<br>Upper & Lower   | PGW150, 150W   | Manual,<br>Water<br>Guide<br>With Nose | EDM-Deutschland<br>Original |
|  | S207/3  | ø 3  | Water Nozzle<br>Upper           | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AWT,<br>Nozzle<br>G3                   | 3082997                     |
|  | S207/4  | ø 4  | Water Nozzle<br>Upper           | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AWT,<br>Nozzle<br>G4                   | 3082998<br>118635A          |
|  | S207/6  | ø 6  | Water Nozzle<br>Upper           | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AWT,<br>Nozzle C                       | 3081604                     |
|  | S207/10 | ø 10 | Water Nozzle<br>Upper           | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AWT,<br>Nozzle H2                      | 3081606                     |

|   | No.      | Size           | Description                   | Machine  | Spec.                                 | According to No.            |
|---|----------|----------------|-------------------------------|--|---------------------------------------|-----------------------------|
|    | S207/12  | ∅ 12<br>(∅ 16) | Water Nozzle<br>Upper         | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AWT,<br>Nozzle T2<br>For<br>30°Taper  | 3081868<br>3081608          |
|    | S207L1/6 | +6.5           | Water Nozzle Lang<br>Upper    | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AWT<br>Nozzle<br>LN1                  | 3081682                     |
|    | S207L2/6 | +11.5          | Water Nozzle Lang<br>Upper    | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AWT<br>Nozzle<br>LN3                  | 3081684                     |
|    | S207L3/6 | +16.5          | Water Nozzle Lang<br>Upper    | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AWT<br>Nozzle<br>LN5                  | 3081689                     |
|    | S207L4/6 | +26.5          | Water Nozzle Lang<br>Upper    | AQ, AD, AG, A<br>EPOC,<br>AP, PGW,EXC,<br>BF·JL Series | AWT<br>Nozzle<br>LN7                  | 3082396                     |
|   | S208/10  | ∅ 10           | Water Nozzle<br>Lower         | A(350,500),<br>AW(330,453)                             |                                       | EDM-Deutschland<br>Original |
|  | S208/3   | ∅ 3            | Water Nozzle<br>Lower         | A(350,500),<br>AW(330,453)                             |                                       | EDM-Deutschland<br>Original |
|  | S208/4   | ∅ 4            | Water Nozzle<br>Lower         | A(350,500),<br>AW(330,453)                             |                                       | EDM-Deutschland<br>Original |
|  | S208/6   | ∅ 6            | Water Nozzle<br>Lower         | A(350,500),<br>AW(330,453)                             |                                       | EDM-Deutschland<br>Original |
|  | S209/10  | ∅ 10           | Water Nozzle<br>Upper & Lower | AW, BF, PGW, EXC,<br>AP, A, AQ, AD, AG<br>Series       | MANUAL<br>(U&L)<br>AF(L)<br>Nozzle H1 | 3081675                     |
|  | S209/12  | ∅ 12           | Water Nozzle<br>Upper & Lower | AW, BF, PGW, EXC,<br>AP, A, AQ, AD, AG<br>Series       | MANUAL<br>(U&L)<br>AF(L)<br>Nozzle T1 | 3081867                     |
|  | S209/3   | ∅ 3            | Water Nozzle<br>Upper & Lower | AW, BF, PGW, EXC,<br>AP, A, AQ, AD, AG<br>Series       | MANUAL<br>AF(lower)<br>Nozzle E3      | 3082128                     |
|  | S209/4   | ∅ 4            | Water Nozzle<br>Upper & Lower | AW, BF, PGW, EXC,<br>AP, A, AQ, AD, AG<br>Series       | MANUAL<br>AF(lower)<br>Nozzle E4      | 3082207                     |




|  | No.            | Size  | Description                              | Machine  | Spec.                            | According to No.                |
|--|----------------|---|--|--|----------------------------------|---------------------------------|
|  | S209/6         | ø 6   | Water Nozzle<br>Upper & Lower            | AW, BF, PGW, EXC,<br>AP, A, AQ, AD, AG<br>Series           | MANUAL<br>AF(lower)<br>Nozzle A  | 3081674                         |
|  | S209-1/6       | ø 6   | Water Nozzle<br>Lower                    | PGW200, EXC100S,<br>EXC100, AP200L,<br>AP200               | AWT<br>Float<br>Nozzle S<br>90-3 | 3086396                         |
|  | S209-1/10      | ø 10  | Water Nozzle<br>Lower                    | PGW200, EXC100S,<br>EXC100, AP200L,<br>AP200               | AWT<br>Float<br>Nozzle F<br>90-3 | 3086746                         |
|  | S209-1/12      | ø 12  | Water Nozzle<br>Lower                    | PGW200, EXC100S,<br>EXC100, AP200L,<br>AP200               | AWT<br>Float<br>Nozzle T<br>90-3 | 3086742                         |
|  | S209W/6        | ø 6   | Water Nozzle<br>Lower                    | EXC, AP, A, AQ, AD,<br>AG Series                           | AWT<br>Float<br>Nozzle S<br>87-3 | 3086386                         |
|  | S209W/10       | ø 10  | Water Nozzle<br>Lower                    | EXC, AP, A, AQ, AD,<br>AG Series                           | AWT<br>Float<br>Nozzle F<br>87-3 | 3086443                         |
|  | S209W/12       | ø 12  | Water Nozzle<br>Lower                    | EXC, AP, A, AQ, AD,<br>AG Series                           | AWT<br>Float<br>Nozzle T<br>87-3 | 3086486                         |
|  | S209WL         | ø 6   | Water Nozzle<br>(Long Type 5mm)<br>Lower | JL, EPOC, AW, BF,<br>PGW, EXC, AP, A, AQ,<br>AD, AG Series | AWT<br>Float<br>Nozzle S<br>87-3 | EDM-Deutschland<br>Original     |
|  | S209W-S        | ø 6   | Water Nozzle<br>Slide Nozzle<br>Lower    | EXC, AP, A, AQ, AD,<br>AG Series                           | AWT<br>Float<br>Nozzle S<br>87-3 | 3088448                         |
|  | S209FJ/6       | ø 6   | Water Nozzle<br>Lower                    | AQ,AD,AG   | FJ-AWT                           | 3110303<br>11802ID<br>(0205448) |
|  | S209FJ/10      | ø 10  | Water Nozzle<br>Lower                    | AQ,AD,AG   | FJ-AWT                           | 3110461<br>11808JA<br>(0205530) |
|  | S209FJ/6<br>-L | L1<br>(+6.5mm)<br>L2<br>(+11.5mm)<br>L3<br>(+16.5mm)<br>L4<br>(+26.5mm) | Water Nozzle<br>(Long Type)<br>Lower     | AQ,AD,AG   | FJ-AWT                           | EDM-Deutschland<br>Original     |
|  | S210           | ø 3   | Water Nozzle<br>Lower                    | A280L, L Series  | AWT                              | EDM-Deutschland<br>Original     |

|   | No.     | Size                                   | Description                   | Machine   | Spec.  | According to No.              |
|---|---------|--|-------------------------------|---|--|-------------------------------|
|    | S301    |  | Isolator plate<br>Upper       | 90-1 type   | AWT  | 3080178                       |
|    | S302    | 77x50x24mm                             | Guide Block                   | 90-1 type   | Ceramic  | 3082518                       |
|    | S303A   | 58x50x20mm<br>Tapping<br>Distance 36mm | Guide Block                   | 90-1 type   | Ceramic  | 3085759 / 36mm                |
|   | S303B   | 58x50x20mm<br>Tapping<br>Distance 26mm |                               |   |  | 3085759 / 26mm                |
|    | S400    | 25                                     | Pulley E                      |   | MANUAL<br>AF<br>For Belt<br>SUS                      | 3050098                       |
|    | S400C   | 25                                     | Pulley E                      |   | MANUAL<br>AF<br>For Belt<br>Ceramic<br>2mm<br>Groove | 3050131                       |
|   | S400C/F | 25                                     | Pulley E                      |   | MANUAL<br>AF<br>For Belt<br>Ceramic<br>Flat          | 3050047                       |
|  | S401    |  | Bearing                       |   | For Pulley<br>(626LLB)                               |                               |
|  | S405    |  | Belt Wire Roller<br>Upper     | AP200   |  |                               |
|  | S406    |  | Nozzle Guide<br>Lower         | JL, EPOC, AW,<br>BF, PGW, EXC,<br>AP, A, AQ, AD, AG | AWT<br>for<br>S209W                                  | 3086387                       |
|  | S406-1  |  | Spring Ring<br>Lower          | JL, EPOC, AW,<br>BF, PGW, EXC,<br>AP, A, AQ, AD, AG | AWT<br>for<br>S209W                                  | 3086221<br>435196A<br>0205140 |
|  | S407    |  | Nozzle Guide<br>Upper & Lower | JL, EPOC, AW,<br>BF, PGW, EXC,<br>AP, A, AQ, AD, AG | MANUAL<br>Upper &<br>Lower<br>AF(L) For<br>S209      | 3081032<br>(before Mark 20)   |
|  | S408    |  | Nozzle Guide<br>Upper         | JL, EPOC, AW,<br>BF, PGW, EXC,<br>AP, A, AQ, AD, AG | AWT<br>For S207                                      | 3082526                       |
|  | S409    | ID ø 22mm                              | Nozzle Guide<br>Upper & Lower | JL, EPOC, AW,<br>BF, PGW, EXC,<br>AP, A, AQ, AD, AG | For<br>S209  |                               |
|  | S409-1  | ID ø 18mm                              | Nozzle Guide<br>Lower         | JL, EPOC, AW,<br>BF, PGW, EXC,<br>AP, A, AQ, AD, AG | For<br>S209W   | 3086537                       |
|  | S409-2  |  | Nozzle Guide<br>Lower         | AQ537, AG600  |  | B12193D                       |

|   |        |         |                    |  |  |  |
|---|--------|---------|--------------------|--|--|--|
|  | S409-3 | 6 Holes | Nozzle Guide Lower |  |  |  |
|   |        |         |                    |  |  |  |




**EDM-Deutschland Parts\* for Sodick**
**Connected Parts**

|   | No.    | Size                     | Description                   | Machine   | Spec.          | According to No.   |
|---|--------|--------------------------|-------------------------------|---|----------------|--------------------|
|    | S410   |                          | Reverse Valve                 |   |                |                    |
|    | S411   | Ø 100 x 22               | Urethane Roller Upper         | 500W, A500, A350W   |                | 3051581            |
|    | S412   | Ø 100 x 22<br>Shaft 32mm | Urethane Roller Upper         | BF,A,AP, A530D  |                | 3051572            |
|   | S413   | Ø 100 x 22<br>Shaft 32mm | Urethane Roller Upper         | BF275 OLD   |                |                    |
|  | S414   |                          | Roller B Feed Section         | A500W, AQ550L   | Ceramic + Gear | 3052771<br>3052991 |
|  | S414-1 |                          | Roller B Feed Section         | AQ-Series   | Ceramic + Gear | 3055914            |
|  | S414-2 |                          | Roller L Eject Section        | AQ327L,AQ300L, AQ537L                                     | Ceramic        | 118535D            |
|  | S415   |                          | Roller C Feed Section         | A500W, AQ550L   | Ceramic + Gear | 3052772<br>3052992 |
|  | S415-1 |                          | Roller C Feed Section         | AQ-Series   | Ceramic + Gear | 3055915            |
|  | S415-2 |                          | Roller U Eject Section        | AQ327L,AQ300L, AQ537L                                     | Ceramic        | 118534C            |
|  | S416   | Ø 100 x 20<br>Shaft 35mm | Tension Urethane Roller Upper | AW535L, AP200L, AP200, AP330, A325, AQ325L, AQ325, AQ530D |                | 3053703<br>3052324 |
|  | S417   |                          | Wire Guide Base Upper & Lower | Epoc 5W,6W,8W 330W  | Manual         |                    |





|   |      |  |                                 |                        |        |  |
|---|------|--|---------------------------------|------------------------|--------|--|
|  | S418 |  | Wire guide cap<br>Upper & Lower | Eproc 5W,6W,8W<br>330W | Manual |  |
|---|------|--|---------------------------------|------------------------|--------|--|

|   | No.    | Size                            | Description                      | Machine  | Spec.   | According to No.                |
|---|--------|---------------------------------|----------------------------------|--|---|---------------------------------|
|    | S419   | ID $\varnothing$ =19mm          | Tension *F* Roller<br>Shaft 31.8 | AP200L, AQ537L,<br>AQ535L, AQ550L,<br>AQ750L, AG400L | Inner<br>Diameter<br>Depends<br>On<br>Machine | 3054678                         |
|   |        | ID $\varnothing$ =20mm          |                                  |  |   |                                 |
|    | S420   | $\varnothing$ 40x 20mm          | Roller                           | AQ, AG Series  |   | 3052979                         |
|    | S421   |                                 | Spring Ring FJ<br>Lower          | AQ,AD,AG   | FJ-AWT<br>for<br>S209FJ                       | 3110304<br>11802HC<br>(0205480) |
|    | S422   |                                 | Nozzle Base FJ<br>Lower          | AQ,AD,AG   | FJ-AWT  | 3110316                         |
|    | S500   |                                 | AWT Cutter<br>Upper              | JL, EPOC, AW,<br>BF, PGW, EXC,<br>AP, A, AQ, AD, AG  | For<br>AWT                                    | 3080035<br>3080689              |
|   | S501   |                                 | Cutter                           |  |   | 3091130                         |
|  | S502   |                                 | Cutter                           |  |   | 3091131                         |
|  | S503   |                                 | Brush                            |  |   | 3091162                         |
|  | S504   |                                 | Aspirator Nozzle A               | A280,A300,A320,<br>A530                              | Acryl   | 118005A<br>3051507              |
|  | S504-1 |                                 | Aspirator Nozzle B               | A280,A300,A320,<br>A530                              | Acryl   | 3053081                         |
|  | S504-2 |                                 | Aspirator Nozzle C               | A530   | Acryl   | 3053082                         |
|  | S505   |                                 | Pulley-B Unit<br>Upper           | AQ,AG  | MW402811N                                     | 3054736                         |
|  | S506   | $\varnothing$ 30 x<br>6.5 x 5mm | Felt A<br>Wire Feed Unit         | AQ325L,<br>AG400, AG600                              | MW409946A                                     | 3054274                         |
|  | S507   | $\varnothing$ 30 x<br>3.5 x 5mm | Felt B<br>Wire Feed Unit         | AQ325L,<br>AG400, AG600                              | MW409947A                                     | 3054275                         |





**EDM-Deutschland Parts\* for Sodick**
**Connected Parts**

|   | No.  | Size              | Description                        | Machine        | Spec.     | According to No.     |
|---|------|-------------------|------------------------------------|----------------|-----------|----------------------|
|  | S508 | Ø 6x<br>10xL28mm  | Lower Electrode<br>Cylinder-shaped | AG400L, AG600L | MT500196D | A12961D<br>(0205880) |
|  | S509 | 20 x 20 x<br>14mm | Lower Electrode                    | AG400L, AG600L | MT502325B | C12420B<br>(0205881) |
|  | S510 | Ø 3.2x<br>8xL16mm | Intermediate<br>Electrode          | AG400L, AG600L | MT500177C | A12947C<br>(0205882) |

**EDM-Deutschland Parts\* for Sodick**
**AWT Pipes**

|   | No.    | Size     | Description          | Machine  | Spec.                        | According to No.     |
|---|--------|----------|----------------------|--|------------------------------|----------------------|
|   | S600   | L= 283mm | AWT Pipe 2.0-1.0     | JL, G, EPOC, AW,<br>BF, PGW, AP, A,<br>AQ – 85 AWT | AWT                          | 3080375              |
|   | S600-1 |          | AWT Pipe 2.0-0.7     |  |                              | 3080374              |
|   | S600-2 |          | AWT Pipe 2.0-0.5     |  |                              | 3083256              |
|   | S601   |          | AWT Pipe 2.0-1.0-0.3 |  |                              | 3083123              |
|   | S602   | L= 153mm | AWT Pipe 2.0-1.0     | 90 AWT   |                              | 3082452              |
|   | S603   | L= 273mm | AWT Pipe 2.0-1.0     | AQ – 97 AWT  |                              | 3085966              |
|   | S603-1 |          | AWT Pipe 2.0-0.7     | AQ – 97 AWT  |                              | 3085967              |
|  | S604   | L= 285mm | AWT Pipe 2.0-1.4     | AP, HBW, AQ, AD,<br>AG                             | Super Jet<br>AWT<br>(Anneal) | 436937C              |
|   | S604-1 |          | AWT Pipe 2.0-1.0     |  |                              | 436849C              |
|   | S604-2 |          | AWT Pipe 2.0-0.7     |  |                              | 436850C              |
|   | S604-3 |          | AWT Pipe 2.0-0.5     |  |                              | 436851C              |
|  | S605   | L= 250mm | AWT Pipe 3.0-2.0     | AQ400L, AQ600L,<br>AG360L                          | FJ AWT                       | 3110014<br>(0206138) |
|   | S605-1 | L=280mm  |                      |  |                              | AG400L, AG600L       |
|  | S606   | L= 307mm | AWT Pipe 3.5-3.1     | SL400G, SL400Q,<br>SL600G, SL600Q                  | FJ AWT                       | 3110879<br>(0206168) |
|   | S606-1 | L=230mm  |                      |  |                              | AP650L               |

**EDM-Deutschland Parts\* for Sodick**
**Spring**

|   | No.  | Size     | Description              | Machine                                   | Spec.            | According to No. |
|---|------|----------|--------------------------|---|------------------|------------------|
|  | S700 | L= 335mm | AWT Slide Belt<br>Upper  | JL, G, EPOC, AW,<br>BF, PGW, AP, A,<br>AQ | 85 AWT           | 3080711          |
|  | S701 | L= 195mm | AWT Slide Belt<br>Upper  | BF275, A320D,<br>A300W                    | 90 AWT           | 3082451          |
|  | S702 | L= 380mm | AWT Slide Belt<br>Upper  | A750, A500H                               | 85 AWT           | 3081706          |
|  | S703 |          | AWT Belt Spring<br>Upper | For AWT Slide belt                        | 85 AWT<br>90 AWT | 3080696          |



**EDM-Deutschland Parts\* for Sodick**
**Connected Parts**

|  | No.    | Size   | Description          | Machine      | Spec.      | According to No. |         |
|--|--------|--------|----------------------|--------------|------------|------------------|---------|
|  | S800   | 80mm   | Discharge Cable      | All machines |            | 4130966          |         |
|  | S801   | 900mm  | Discharge Cable      | All machines |            | 4130799          |         |
|  | S802   | 1100mm |                      |              |            | 4130894          |         |
|  | S803   | 1200mm |                      |              |            | 4133356          |         |
|  | S804   | 1500mm |                      |              |            | 4130848          |         |
|  | S805   | 450mm  | Discharge Cable      | AG400 Upper  | Flat Cable | 11615HA          |         |
|  | S805-1 | 750mm  |                      | AG400 Lower  |            | 11615XA          |         |
|  | S806   | 500mm  |                      | AQ-Series    |            |                  | 216422A |
|  | S807   | 650mm  |                      |              |            |                  | 3087260 |
|  | S808   | 850mm  |                      |              |            |                  | 3087630 |
|  | S809   | 950mm  |                      |              |            |                  | 116681A |
|  | S810   | 1050mm |                      |              |            |                  | 3087631 |
|  | S900   |        | Grease Gun           | All machines |            | 2030206          |         |
|  | S901   |        | Wire Alignment Block | All machines |            | 3090004          |         |
|  | Z041S  |        | Flow Meter           | All machines |            | -                |         |

**EDM-Deutschland Parts\* for Sodick**
**Belts**

|  | No.                 | Size | Description | Machine | Spec. | According to No. |
|--|---------------------|------|-------------|---------|-------|------------------|
|  | S0031<br>-<br>S0048 |      | Belt        | Several |       | -                |

\*You will find more items and parts in our pricelist