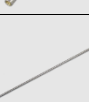
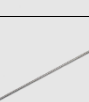


EDM-Deutschland Parts* for Mitsubishi

Diamond Guide

	No.	Size	Description	Machine	Spec.	According to No.
	M101-1	0,205	Diamond Guide Upper & Lower	DWC-N,F	Manual	X053C082G51
		0,255				X053C082G56
		0,305				X053C082G65
	M101-2	0,205	Diamond Guide Upper & Lower	DWC-F1,G	Manual	X052B040G64
		0,255				X052B040G65
		0,305				X052B040G66
	M102	0,21	Diamond Guide Lower	DWC-F1,G,H,H'	SK1/SK2	X053C188G54
		0,26				X053C188G55
		0,31				X053C188G56
	M103	0,205	Diamond Guide Upper & Lower	DWC-H,H',H1,HA,C	Manual	X052B054G53
		0,255				X052B054G54
		0,305				X052B054G55
	M104	0,21	Diamond Guide Lower	DWC-H'	SK3	X052B092G54
		0,26				X052B092G55
		0,31				X052B092G56
	M105	0,21	Diamond Guide Upper	DWC-F,F1,G	SK1	X053C137G64
		0,26				X053C137G65
		0,31				X053C137G66
	M105-1	L=50	Set Pipe Upper	DWC-F,F1,G	Manual AF	X054D190H03
	M105-2	L=282	Pipe Upper	DWC-F,F1	SK1	X054D177H03
	M105-3	L=354	Pipe Upper	DWC-G	SK1	X054D177H04
	M106	0,205	Diamond Guide Upper	DWC-H,H'	SK1	X052B102G53
		0,255				X052B102G54
		0,305				X052B102G55
	M106-1	0,205	Diamond Guide Upper	DWC-H,H'G	SK2,SK3/AF (Double Diamond)	X053C431G51
		0,255				X053C431G52
		0,305				X053C431G53
	M106-2	L=358	Pipe Upper	DWC-H,H'	SK1	X053C376G51
	M106-3	L=358	Pipe Upper	DWC-H,H',G	SK2,SK3	X053C429G51
	M107-1	0,205	Diamond Guide Upper	DWC-H1,HA,SA,SB,SZ	AF1	X052B240G52 (X052B123G53)
		0,255				X052B240G53 (X052B123G54)
		0,305				X052B240G54 (X052B123G55)

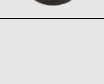
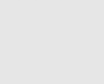
EDM-Deutschland Parts* for Mitsubishi

Diamond Guide

	No.	Size	Description	Machine	Spec.	According to No.
	M108	0,4	Set Screw Upper	DWC-N,F,F1,G,PF	Manual	X054D162G54
	M109		Die Guide A Upper	DWC-G,F,F1,H,H'	SK1,SK2,SK3	X054D171G54
	M110	0,4	Eccentric Die Upper	DWC-F,F1,G	SK1	X053C136G52
		0,6				X053C136G54
	M111		Die Holder Upper & Lower	DWC-G,H,H',H1,C,SA,SB,SZ	SK3/AF, Manual	X053C245H02
	M111B		Die Holder Upper & Lower	DWC-F1,G	Manual	X184D992H01
	M112		Center Die Upper	DWC-G,H,H',	SK1,SK2,SK3	X053C299G51
	M113	0,4	Set Screw Lower	DWC-H1,HA,SA,SB,SZ	AF1 (Ceramic)	X053C628G51
	M114	0,4	Set Screw Upper & Lower	DWC-H,H',HA,C	Manual (SUS)	X053C241G52
	M117-1	0,205	Diamond Guide Lower	DWC-H1,HA,SA,SB,SZ,	AF1	X052B241G53 (X052B176G53)
		0,255				X052B241G54 (X052B176G54)
		0,305				X052B241G55 (X052B176G55)
	M120	0,4	Set Screw Upper	DWC-H1,HA,SA,SB,SZ,	AF1	X053C524G51
	M122	0,21	Diamond Guide Upper & Lower	DWC-70,90,110,200 (Old Machine)	Manual AF	X053C012G54
		0,26				X053C012G56
		0,31				X053C012G57
	M124	0,21	Diamond Guide Lower	DWC-F	SK1	X053C104G54
		0,26				X053C104G55
		0,31				X053C104G56
	M125	0,4	Sub Guide Upper	DWC-F,F1,G,H	SK1,SK2,SK3	X053C153G55
	M126	0,35	Die Guide B Upper	DWC-H1,HA,SA,SB,SZ,	AF1	X053C508G51
		0,4				EDM-Deutschland Original

EDM-Deutschland Parts* for Mitsubishi

Diamond Guide

	No.	Size	Description	Machine	Spec.	According to No.
	M127	0,5	Die Guide A Upper	DWC-H1,HA,SA,SB,SZ,	AF1	X053C557G51
	M128		Spring Upper	DWC-HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA	AF2,AF3,AT	X927D278H01
	M129C	0,5	Jet Nozzle Upper	DWC-HA,SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA,FA-V,FA-VS,BA,NA	AF2,AF3,AT,AT2	X054D826H06
		1,0				X054D826H08
		1,5				X058D054H02
	M130C	1,0	Jet Nozzle Upper	DWC-H1,HA,SA,SB,SZ	AF1	S684D823P14
		1,5				S684D898P61
	M131		Die Holder Upper	DWC-H1,HA,SA,SB,SZ	AF1	X177B558H02
	M132	0,105	Diamond Guide Upper	HA,SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA,NA	AF2,AF3,AT2	X053C834G51
		0,155		HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT2	X053C834G52
		0,205		HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT2	X056C833G54
		0,205		DWC-BA	AT	X055C538G54
		0,255		HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT2	X056C833G55
		0,255		DWC-BA	AT	X055C538G55
		0,305		HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT2	X056C833G56
		0,305		DWC-BA	AT	X055C538G56
	M132-1	0,035	Diamond Guide Upper	DWC-90PA, PX-05	AF2,AF3 (Fine Wire)	X056C412G53
		0,055				X056C412G51
		0,075				X053C412G54
		0,105				X053C412G55
	M133	0,105	Diamond Guide Lower	HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT2	X052B243G63
		0,155		HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT2	X052B243G64
		0,205		HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT2	X052B243G61
		0,205		DWC-BA	AT	X052B507G54
		0,255		HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT2	X052B243G65
		0,255		DWC-BA	AT	X052B507G55
		0,305		HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT2	X052B243G62
		0,305		DWC-BA	AT	X052B507G56
	M133-1	0,035	Diamond Guide Lower	DWC-90PA, PX-05	AF2, AF3 (Fine Wire)	X056C426G54
		0,055				X056C426G51
		0,075				X056C426G53
		0,105				X056C426G52
	M134		Ring Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA	AF2,AF3	X204D293H02
	M135	0,5	Sub Die A Upper	DWC-HA,SA,SB,XZ,SX,CX,FX,FX-K	AF2,AF3	X054D896G51
	M136		Holder Upper	DWC-HA,SA,SB,XZ,SX,CX,FX,FX-K	AF2,AF3	X054D897H01

*EDM-Deutschland parts for EDM machines are especially made for EDM-Deutschland and have passed thorough review to guarantee high precision and low wear

EDM-Deutschland Parts* for Mitsubishi

Diamond Guide

	No.	Size	Description	Machine	Spec.	According to No.
	M137	0,5	Sub Die A Upper	DWC-RA,FA,FA-V,FA-VS,BA,NA	AT,AT2	X058D963G51
	M138	1.0	Sub Die B Upper	DWC-RA,FA,FA-V,FA-VS,BA,NA	AT,AT2	X059D084G51
	M139	0,5	Guide Pipe A Upper	DWC-H',HA,SA,SB,SZ	AF1 (0.1/0.15mm Wire)	X054D496G51
	M140	0,8	Guide Pipe A Upper	DWC-H',HA,SA,SB,SZ	AF1	X054D504G51
	M141	0,5	Guide Pipe B Upper	DWC-H1,HA,SA,SB,SZ	AF1 (0.1/0.15mm Wire)	X053D499G51
	M142	0,8	Guide Pipe B Upper	DWC-H1,HA,SA,SB,SZ	AF1	X054D424G56
	M143		Guide Pipe A	DWC-HA,SZ,SB,SZ,SX,CX,FX,FX-K	AF2/AF3	X054D980G51
	M143-1		Guide Pipe	DWC-HA,SA,SB,SZ,SX,CX,FX,QA	AF3	X254D913G51
	M143-2		Die Guide	DWC-HA,SA,SB,SZ,SX,CX,FX,QA	AF3	X056C072H01
	M144		Guide Pipe B	DWC-HA,SZ,SB,SZ,SX,CX,FX,FX-K	AF2,AF3	X054D836G53
	M145		Guide Pipe	DWC-RA,FA,FA-V	AT	X058D975G52
	M146	0,4	Guide U Upper	DWC-QA,FX-K	AF3	X056C507G51
	M147	0,4	Guide D Lower	DWC-QA,SX,FX,QA	AF3	X053C884G52
	M148	0,4	Guide U Upper	DWC-FX	AF3	X056C274G51

EDM-Deutschland Parts* for Mitsubishi

Diamond Guide

	No.	Size	Description	Machine	Spec.	According to No.
	M149	0,4	Guide U Upper	DWC-FA,RA	AT	X056C846G51
	M150	0,8	Guide D Lower	DWC-FA,FA-V,RA	AT	X053C884G55
	M151	0,105	Diamond Guide Upper	DWC-MV	Intelligent AT	X052B627G66
		0,155				X052B627G65
		0,205				X052B662G63 X052B627G64
		0,255				X052B662G62 X052B627G63
		0,305				X052B627G62 (DEG28A)
	M152	0,105	Diamond Guide Lower	DWC-MV	Intelligent AT	X052B609G66
		0,155				X052B609G65
		0,205				X052B663G63 X052B609G64
		0,255				X052B663G62 X052B609G63
		0,305				X052B609G62 (DEG36A)
	M153		Sub Dice ABC Upper	DWC-MV	Intelligent AT	X085C032G51 (DEH09A)
	M154		Guide DU Upper	DWC-MV	Intelligent AT	X085C079G53 (DEG39A)
	M155		Guide C (UD) Upper	DWC-MV	Intelligent AT	X085C096G53 (DEG40A)
	M156	0,5	Jet Nozzle Upper	DWC-MV	Intelligent AT	X089D306H01
		0,75				X089D306H02
		1,0				X089D306H03
		1,5				X089D279H01

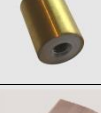
EDM-Deutschland Parts* for Mitsubishi

Power Feed Contact

	No.	Size	Description	Machine	Spec.	According to No.
	M001	7x22	Power Feed Contact Upper & Lower	DWC-N,F,G,H,HA,C	Manual	X054D125H03
	M002	7x22	Power Feed Contact Lower	DWC-F,G,H,HA,SA,SB,SZ	SK1,SK2,SK3,AF1	X054D129H04
	M002-1	7x22	Power Feed Contact Upper	DWC-HA,SA,SB,SZ	I.D 1.0 AF1	X054D476H02
	M003	2.9X16	Power Feed Contact Upper	DWC-F,F1,G	SK1 UPPER-A	X054D199H01
	M004	2.9X16	Power Feed Contact Upper	DWC-F,F1,G	SK1 UPPER-B	X054D216H01
	M005	2.5X3X27.5	Power Feed Contact Upper	DWC-G,H,HA,SA,SB,SZ	SK2,SK3 AF1	X054D345H01
	M005T	2.5X3X27.5	Power Feed Contact Upper	DWC-G,H,HA,SA,SB,SZ	SK2,SK3 AF1 Tungsten (Long Life)	EDM-Deutschland Original
	M005-1		Power Feed Contact Upper	DWC-H1,HA,SA,SB,SZ	AF1 For fine wire	X054D480H01
	M005-2		Power Feed Contact Upper	DWC-H1,HA,SA,SB,SZ	AF1 For fine wire	X054D481H01
	M005G	2.5X3X27.5	Power Feed Contact Upper	DWC-G,H,HA,SA,SB,SZ	SK Tin coating	X054D345H02
	M006	16x9x7	Power Feed Contact Lower	DWC-70,75,80,90,100,110,200	Manual	X054D024H01
	M007	16x17x7	Power Feed Contact Upper	DWC-70,75,80,90,100,110,200	Manual	X054D020H01
	M008	10x6x8	Power Feed Contact Upper & Lower	DWC-H1,HA	Manual (for Fine wire)	X054D186H03

EDM-Deutschland Parts* for Mitsubishi

Power Feed Contact

	No.	Size	Description	Machine	Spec.	According to No.
	M009	24.5X20	Power Feed Contact Upper & Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA,FA-S	AF2,AF3,AT,AT2 (Polish)	X056C075H01 (X056C075H04)
	M009N	24.5X20	Power Feed Contact Upper & Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA,FA-S	AF2,AF3,AT,AT2 (Non polish)	X056C432H01 (X056C075H06)
	M009V	24.5X20	Power Feed Contact Upper & Lower	DWC-FA-V, VS	AT	X055C118H02
	M009-1		Hook Upper & Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA,FA-S		X059D448G52
	M010	11x8x21L	Power Feed Contact	DWC-HA,SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA,FA-S,BA,NA,MV	AF2,AF3,AT,AT2	X054D990H01
	M010-1		Power Feed Contact	DWC-FX-K		X058D459H01
	M011	5x18x38	Power Feed Contact Upper & Lower	DWC-BA,NA	AT	X088D493H01
	M012	41.2x18x5.2	Power Feed Contact Upper & Lower	DWC-MV	Intelligent AT	X089D256H01 (DEG23A)

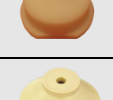
EDM-Deutschland Parts* for Mitsubishi

Water Nozzle

	No.	Size	Description	Machine	Spec.	According to No.
	M200/4.5	4.5 ø	Water Nozzle Lower	DWC-H,H',H1,HA,C	MANUAL AF	X183C443H01
	M202A/4.5	4.5 ø	Water Nozzle Upper	DWC-H,H',C,H1,HA	Ditch	X183C439H01
	M202B/4	4 ø	Water Nozzle Upper	DWC-H,H',C,H1,HA	MANUAL AF	X183C439H01

EDM-Deutschland Parts* for Mitsubishi

Water Nozzle

	No.	Size	Description	Machine	Spec.	According to No.
	M202L10/4	L=10	Water Nozzle Upper	DWC-H,H',C,H1,HA	Long Nozzle	EDM-Deutschland Original
	M202L15/4	L=15	Water Nozzle Upper	DWC-H,H',C,H1,HA	Long Nozzle	EDM-Deutschland Original
	M202L5/4	L=5	Water Nozzle Upper	DWC-H,H',C,H1,HA	Long Nozzle	EDM-Deutschland Original
	M203/6	6 ø	Water Nozzle Upper	DWC-H,H',C,H1,HA	MANUAL AF	X183C439H02
	M204/8	8 ø	Water Nozzle Upper	DWC-H,H',C,H1,HA	MANUAL AF	X183C439H03
	M207A/4	4 ø	Water Nozzle Lower	DWC-F1,G,H,H1,HA,C	AF1 Plastic Type of M2102	EDM-Deutschland Original
	M207B/4	4 ø	Water Nozzle Lower	DWC-F1,G,H,H1,HA,C	Plastic Type of M2102	EDM-Deutschland Original
	M208/6	6 ø	Water Nozzle Lower	DWC-F1,G,H,H'	SK1,SK2,SK3/AF	EDM-Deutschland Original
	M209/8	8 ø	Water Nozzle Lower	DWC-F1,G,H,H',H1,HA,C	MANUAL AF	EDM-Deutschland Original
	M210/4	4 ø	Water Nozzle Lower	DWC-H1,HA,SA,SB,SZ	AF1 Plastic Type of M2101	EDM-Deutschland Original
	M210/8	8 ø	Water Nozzle Lower	DWC-H1,HA,SA,SB,SZ	AF1 Plastic Type of M2101	EDM-Deutschland Original
	M210L/4	4 ø	Water Nozzle Lower	DWC-H1,HA,SA,SB,SZ	AF1 Plastic Type	EDM-Deutschland Original
	M2101/4	4 ø	Water Nozzle Lower	DWC-H1,HA,SA,SB,SZ	AF1 (Ceramic)	X053C621H01
	M2101/8	8 ø	Water Nozzle Lower	DWC-H1,HA,SA,SB,SZ	AF1 (Ceramic)	X053C621H03

EDM-Deutschland Parts* for Mitsubishi

Water Nozzle

	No.	Size	Description	Machine	Spec.	According to No.
	M2102/4	4 ø	Water Nozzle Lower	DWC-F1,G,H,H1,HA,C	MANUAL AF (Ceramic)	X054D209H11
	M2102/6	6 ø	Water Nozzle Lower	DWC-F1,G,H,H'	MANUAL AF (Ceramic)	X054D209H12
	M2103/4	4 ø	Water Nozzle Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT,AT2 (Ceramic)	X054D881H03 X054D881H07
	M2103/7	7 ø	Water Nozzle Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT,AT2 (Ceramic)	X059D083H02
	M2103/8	8 ø	Water Nozzle Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT,AT2 (Ceramic)	X054D881H04
	M2103/12	ø 12	Water Nozzle Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT,AT2 (Ceramic)	X054D881H06
	M2103/15	15 ø	Water Nozzle Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT,AT2 (Ceramic)	X054D881H05
	M211/4	4 ø	Water Nozzle Upper	DWC-H1,HA,SA,SB,SZ	AF1	X183C378H01
	M211/8	8 ø	Water Nozzle Upper	DWC-H1,HA,SA,SB,SZ	AF1	X183C378H03
	M211L5/4	5 ø	Water Nozzle Upper	DWC-H1,HA,SA,SB,SZ	AF1	EDM-Deutschland Original
	M211L10/4	L=10	Water Nozzle Upper	DWC-H1,HA,SA,SB,SZ	AF1	EDM-Deutschland Original
	M211L15/4	L=15	Water Nozzle Upper	DWC-H1,HA,SA,SB,SZ	AF1	EDM-Deutschland Original
	M211L25/4	L=25	Water Nozzle Upper	DWC-H1,HA,SA,SB,SZ	AF1	EDM-Deutschland Original

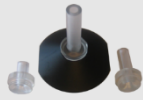
EDM-Deutschland Parts* for Mitsubishi

Water Nozzle

	No.	Size	Description	Machine	Spec.	According to No.
	M212/4	4 ø	Water Nozzle Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT,AT2 Acryl Type of M2103/4	EDM-Deutschland Original
	M212/8	8 ø	Water Nozzle Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT,AT2 Acryl Type of M2103/8	EDM-Deutschland Original
	M212L/4	L=5 4 ø	Water Nozzle Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA,NA	AF2,AF3,AT,AT2 X054D918H01 Plastic Type	EDM-Deutschland Original
	M213/6	6 ø	Water Nozzle Upper	DWC-N	MANUAL AF	X179D318H03
	M213-1/5	5 ø	Water Nozzle Upper	DWC-N	MANUAL AF	X179D318H03
	M214/6	6 ø	Water Nozzle Lower	DWC-N	MANUAL AF (Pin Type)	X179D322H02
	M214-1/5	5 ø	Water Nozzle Lower	DWC-N	Manuell	X179D322H02
	M215/4	4 ø	Water Nozzle Upper	DWC-HA,SA,SB,SZ,SX,CX,FX30,FX-K,QA,RA,FA,NA	AF2.AF3,AT,AT2 (for M216,M218)	X186C793H01 X056C836H01
	M215/8	8 ø	Water Nozzle Upper	DWC-HA,SA,SB,SZ,SX,CX,FX30,FX-K,QA,RA,FA,NA	AF2.AF3,AT,AT2 (for M216,M218)	X186C793H02 X056C836H02
	M215L/4	4 ø	Water Nozzle Upper	DWC-HA,SA,SB,SZ,SX,CX,FX30,FX-K,QA,RA,FA,NA	AF2.AF3,AT,AT2	EDM-Deutschland Original
	M215Set	4 ø	Water Nozzle Upper	DWC-HA,SA,SB,SZ,SX,CX,FX30,FX-K,QA,RA,FA,NA	AF2.AF3,AT,AT2	EDM-Deutschland Original
	M216		Water Nozzle Holder Upper	DWC-HA,SA,SB,SZ,SX,CX	For M215	X182B458H02
	M217/4	4 ø	Water Nozzle Upper	DWC-FX10,FX20	For M219	X196C451H01
	M217/8	8 ø	Water Nozzle Upper	DWC-FX10,FX20	For M219	X196C451H02

EDM-Deutschland Parts* for Mitsubishi

Water Nozzle

	No.	Size	Description	Machine	Spec.	According to No.
	M217Set	4 ø	Water Nozzle Upper	DWC-FX10,FX20	For M219	EDM-Deutschland Original
	M218		Water Nozzle Holder Upper	DWC-FX30,FX-K, FA,RA,QA	For M215	X187B370H03
	M219		Water Nozzle Holder Upper	DWC-FX10,FX20	for M217	X182B957H01
	M220	ø 4	Water Nozzle Upper	DWC-MV	Intelligent AT	X085C155H01 (DEG41A)
		ø 7				X085C155H02 (DEG42A)
		ø 12				EDM-Deutschland Original
	M221	ø 4	Water Nozzle Lower	DWC-MV	Intelligent AT	X085C131H11 (..H01) (DEG44A)
		ø 7				X085C131H12 (..H02) (DEG45A)
		ø 12				EDM-Deutschland Original

EDM-Deutschland Parts* for Mitsubishi

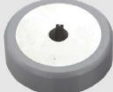
Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	M301		Isolator plate Upper	DWC-F1,G,H,H',H1,HA,C	Manual Taper Cut	X053C162H01
	M302		Isolator plate Lower	DWC-F1,G,H,H'	Manual	X054D185G51
	M303		Isolator plate Lower	DWC-F1,G,H,H'	SK1	X053C228G52
	M304		Isolator plate Lower	DWC-SA,SB,SZ	AF1/AF2	X052B166G51
	M305		Isolator plate Lower	DWC-110H1,200H1,110HA,200HA,	Manual AF	X053C443H01
	M306		Isolator plate Lower	DWC-90H1,90HA,90C	Manual AF	X053C314H01

*EDM-Deutschland parts for EDM machines are especially made for EDM-Deutschland and have passed thorough review to guarantee high precision and low wear

EDM-Deutschland Parts* for Mitsubishi

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	M307		Isolator plate Lower	DWC-SX,CX	AF2,AF3	X056C110G51
	M308		Isolator plate Lower	DWC-FX10,RA90	Manual AF	X056C273G51
	M309		Isolator plate Lower	DWC-FX20,30,FA20	Manual AF	X056C356G51
	M310		Isolator plate Lower	DWC-FA10	AT	X056C968G51
	M311		Isolator plate Lower	DWC-MV	Intelligent AT	X085C130G51
	M400		Aspirator Lower	DWC-H1,HA,SZ,C,SB,SA	AF1,AF2,Manual	X198D838H01
	M400-1		Rectifier Ring Lower	DWC-H',H1,HA,SZ,C,SB,SA,SX,CX,FX,QA,RA,FA	AF1,AF2,SK3,AT,Manual	X194D998H02
	M400S		Aspirator VA Lower	DWC-H1,HA,C,SA,SB,SZ	AF1,AF2 Manual	X198D838H01
	M401C	18X57	Pinch Roller Feed Section	DWC-F,F1,G,H,H'	SK1,AF2	X054D257G51
				CX (Beginning Period)	AF3	X058D078G51
	M402C	18x57	Capstan Roller Feed Section	DWC-F,F1,G,H,H'	SK1,AF2	X054D256G51
				CX (Beginning Period)	AF3	X058D077G51
	M403C	25X57	Pinch Roller Feed Section	DWC-H',H1,HA,SZ,C,SB,SA	SK3/AF1,AF2 (Ceramic)	X054D413G51
	M404C	25X57	Capstan Roller Feed Section	DWC-H',H1,HA,SZ,C,SB,SA	SK3/AF1,AF2 (Ceramic)	X054D412G51
	M405C	32X57	Pinch Roller Feed Section	DWC-H1,HA,SA,SB,SZ,SX,C	Manual AF (Ceramic)	X053C779G51
	M406C	32X57	Capstan Roller Feed Section	DWC-H1,HA,SA,SB,SZ,SX,C	Manual / AF (Ceramic)	X053C778G51

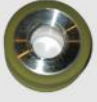
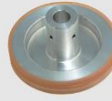
EDM-Deutschland Parts* for Mitsubishi

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	M407C	18X57	Pinch Roller Feed Section	DWC-FX,FX-K,RA	Manual AF (Ceramic)	X058D340G51
	M408C	18X57	Capstan Roller Feed Section	DWC-FX, FX-K,RA,QA	Manual AF (Ceramic)	X058D339G51
	M407C + M408C	18x57	Pinch + Capstan Roller Set + Bearings	DWC-FX,FX-K,RA	Manual AF (Ceramic)	S684D896P85
	M409C	25x57	Pinch Roller Feed Section	DWC-FA	Except FA20 (Ceramic)	X055C008G51
	M410C	25x57	Capstan Roller Feed Section	DWC-FA	AT (Ceramic)	X055C009G51
	M411C	26x80	Capstan Roller Feed Section	DWC-FA-S Advance, BA,NA, MV	AT (Ceramic)	X055C663G51
	M412C	26x80	Pinch Roller Feed Section	DWC-FA-S Advance, BA,NA, MV	AT (Ceramic)	X055C662G51
	M420		Gear Feed Section	DWC-H1,HA,SA,SB,SZ, SX,FX,RA,FA	AF1,AF2, AF3,AT for M405/406/407 /408C	X058D501H01
	M420-1		Gear Feed Section	DWC-FA-S Advance, BA,NA, MV	AT	X088D449H01 X088D449H02 (DCC77A)
	M421C		Lower Roller Lower	DWC-FX,FX-K,QA,RA,FA, FA-S,BA,NA	AF3/AT (Ceramic)	X203C607H03
	M421C-1		Collar A Lower	DWC-FX,FX-K,QA,RA,FA, FA-S,BA,NA	AF3/AT	X264D236H01
	M421C-2		Collar B Lower	DWC-FX,FX-K,QA,RA,FA, FA-S,BA,NA	AF3/AT	X264D237H01
	M421C-3		Shaft Lower	DWC-FX,FX-K,QA,RA,FA, FA-S,BA,NA	AF3/AT (for M421C)	X203C634H01
	M422		Bearing	DWC-FX,QA,RA,FA	AF3/AT for M421C	P840F000P69

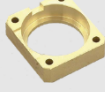
EDM-Deutschland Parts* for Mitsubishi

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	M423		Aspirator Lower	DWC-HA,SA,SB,SZ,SX,CX,FX,QA,RA,FA	AF2,AF3,AT	X053C920G51A X053C920G53 / G55 (X053C829G54)
	M424		DC Motor Upper	DWC-FX,CX,SX,SA,SB,SZ,HA,H'	SK3/AF2,AF3	S601D899P01
	M425		Urethane Roller Upper	DWC-RA,FA,FA-V,BA,NA	AT	X058D912G51 (X088D350G52)
	M425-1		Roller for Wire tension	DWC-RA,FA,FA-V,BA,NA	AT	X056C851G51 X056C683G51 X055C683G51
	M425-2		Pulley Upper	DWC-FX		X058D429H01
	M426		Rubber Roller	DWC-CX,FX,FX-K	AF3	X193C196G51
	M427		Bearing Feed Section	DWC-FA Advance, BA,NA, MV	AT for M412C	DBC98A (P840K002P36)
	M428		MT Roller Upper	DWC-MV	Intelligent AT	X089D051G51 (DEH11A)
	M428-1		Ceramic Roller Upper	DWC-MV	Intelligent AT	X088D301H02
	M429C		Roller Lower	DWC-MV	Intelligent AT	X089D258H01 (DEH01A)
	M430		Bearing Lower	DWC-MV	Intelligent AT For M429C	P840K003P73 (DEH02A)
	M431		Oil Seal Lower	DWC-MV	Intelligent AT For M430	P932K002P47 (DEH03A)
	M432		Wave Washer Lower	DWC-MV	Intelligent AT For M430	P913K005P73 (DEH04A)
	M433		Nesting Lower	DWC-MV	Intelligent AT For Guideblock	X256C332H01 (DEH05A)

EDM-Deutschland Parts* for Mitsubishi

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	M445	Ø185 ID ø55	Cover Upper	DWC- H,H',C,H1,HA,SA, SB,SZ	For M202, M211	X199D297H02
	M445-2	Ø140 ID ø60	Cover Upper	DWC- HA,SA,SB,SZ,SX,CX ,FX30,FX- K,QA,RA,FA,NA,MV	AF2.AF3, AT,AT2 for M215, M220	X179D943H03 X259D532H01
	M450		Cylinder Support	DWC-FX		X258D584G51
	M451		Cap Screw Upper	DWC- N,F,F1,G,H,H',H1, HA,C	MANUAL	X179D323H02
	M452		Die Block Upper	DWC- F1,G,H,H',H1,HA,C	MANUAL Including M451 and Connector	X176C706H02
	M453-1		Die Block Lower	DWC-F1,G,H,H'	MANUAL AF	X176C610H01
	M453-2		Stopper Lower	DWC-G,H	MANUAL AF	X184D271H06
	M453-3		Die Block Lower	DWC-G,H	MANUAL AF	
	M454		Die Block Lower	DWC-H1,HA	MANUAL AF	X177B046H03
	M455		Pulley B Lower	DWC-F,F1,G,H,H'	MANUAL AF PULLEY-B	X602B845G51
	M456C		Lower Roller Ceramic Lower	DWC- H1,HA,SA,SB,SZ, SX,CX	MANUAL AF (Ceramic)	X183C442H01
	M457	7 ø	Bearing	DWC- H1,HA,SA,SB,SZ, SX,CX	MANUAL/ AF For M456	S859N319P33
	M458	8 ø	Bearing	DWC- F,F1,G,H,H',H1,HA C,SA,SB,SZ,SX, CX,QA,FA,RA,MV	MANUAL-AF M401C M403C M405C M407C M409C M425	S859N319P31

EDM-Deutschland Parts* for Mitsubishi

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	M459		Die Block Lower	DWC-C	MANUAL AF	X177B713H02
	M459-1		Plastic Cover Lower	DWC-H1,HA	AF1	X198D777H01
	M459-2		Fixing Plate Lower	DWC-H1,HA	MANUAL AF FIXING PLATE	
	M459-3		Cover Lower	DWC-H1,HA	Manual AF	X198D776H01
	M459-4		Wave Washer	DWC-H1,HA,SA,SB,SZ, SX,CX	Manual AF for M456	S913N313P11
	M459-5		Spacer	DWC-H1,HA,SA,SB,SZ, SX,CX	Manual AF for M456	X194D873H01
	M460		Clamping	-	Manual AF for M454 Stainless	X189D690H04
	M461		Pinch Roller Upper	DWC-H1,HA,SA,SB,SZ, SX,CX,FX,FX-K	Manual AF1,AF2 Gear Type	X053C522G51
	M462		Feed Roller Upper	DWC-H1,HA,SA,SB,SZ, SX,CX,FX,FX-K	Manual AF1,AF2 Gear Type	X053C522G52
	M463		Oneway Clutch Upper	DWC-H1,HA,SA,SB,SZ, SX,CX,FX,FX-K	Manual AF1,AF2 for M461, M462	S811N724P02
	M464		Stopper Lower	DWC-HA,SA,SB,SZ,CX, FX,QA,RA,FA	AF2,AF3, AT	X208D528H01
	M470		Power Feed Holder Lower	DWC-HA,SA,SB,SZ,SX, CX,FX,RA,FA, FA-V	AF2,AF3, AT	X209D212H01
	M471		Power Feed Holder Upper	DWC-HA,SZ,SB,SA,SX, CX	AF2,AF3	X208D405H01
	M472		Shaft Coupling Feed Section	DWC-FX, FX-K,RA,FA		X058D133H01 (DA812A)

EDM-Deutschland Parts* for Mitsubishi

Cutter Unit

	No.	Size	Description	Machine	Spec.	According to No.
	M501		Cutter Unit	DWC-,FX,FX-K,FA,RA,BA,NA,FA-S Advance CX (End Period)		X056C326G52
	M501A		Cutter Unit	DWC-MV	2 blades	S684D886P98 S684D887P67 DES91A
	M501-1		Fixed Blade Cutter	DWC-,FX,FX-K,FA,RA,BA,NA,FA-S Advance CX (End Period)	Tungsten Carbide	X058D376H01
	M501-2C		Aspirator Ceramic Cutter	DWC-,FX,FX-K,FA,RA,BA,NA,FA-S Advance CX (End Period)	Ceramic	X056C845H04
	M501-2		Aspirator Plastic Cutter	DWC-,FX,FX-K,FA,RA,BA,NA,FA-S Advance CX (End Period)		X203C145H04
	M501-2FA		Aspirator Ceramic Cutter	DWC-FA	Ceramic	X055C078H02 (X056C998H01)
	M501-3		Detecting Nozzle Cutter	DWC-,FX,FX-K,FA,RA,BA,NA,FA-S Advance CX (End Period)		X258D350H01
	M501-4		Coupling Cutter	DWC-,FX,FX-K,FA,RA,BA,NA,FA-S Advance CX (End Period)		X258D168G54
	M501-5		End Head	DWC- FX-K	AF3	X258D321G51
	M501-6		Pipe End Cutter	DWC-FX	Ceramic	X258D321G54 (X258D321G53)
	M501-7		Nozzle Cutter	DWC-CX	Ceramic	X254D700G52
	M501-8		Housing Cutter	DWC-,FX,FA, CX (End Period)	AF3	X196C270G53
	M501-9		Pipe Holder Cutter	DWC-FX	AF3	X058D503G51

EDM-Deutschland Parts* for Mitsubishi

Cutter Unit

	No.	Size	Description	Machine	Spec.	According to No.
	M501-10		Nozzle Cutter	DWC-FA	Ceramic	X059D299G51
	M501-11		Pipe End Cutter	DWC-FA20		X052B399G51
	M502		Cutter Unit Cutter	DWC-CX (Beginning Period)	AF3	X058D186G51

EDM-Deutschland Parts* for Mitsubishi

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	M503		Wire Alignment Block	DWC-H1,C	MANUAL AF 4pin With Cable	X052B119G51
	M504		Wire Alignment Block	DWC- HA,SA,SB,SZ,SX, CX,FX,FA, FA-V,RA,BA,NA	MANUAL AF 6pin With Cable	S684D844P68A
	M505		Cable	DWC-H1,C	MANUAL AF 4pin For M503	EDM-Deutschland Original
	M506		Cable 6PIN	DWC- HA,SA,SB,SZ,SX, CX,FX,FA, FA-V,RA,BA,NA	MANUAL AF 6pin For M504	X641D468G51
	M600		Die Block Upper	DWC-FX10,FX20	Manual AF	X182B893H01
	M600-1		Packing for the Door of the Die Block	DWC-FX	Manual AF	X208D555H01
	M600-2		Plate Spring Upper	DWC-FX	Manual AF	X054D943H01
	M601		Die Block Upper	DWC-FX-K,QA	Manual AF	X187B284H01
	M602		Guide Lower	DWC-SX	Manual AF	X181A280G51
	M603S		Guide Lower	DWC- FX (Beginning Periode) FX-K,FA	AT (Steel insert)	X181A735G51
						X181A788G71

*EDM-Deutschland parts for EDM machines are especially made for EDM-Deutschland and have passed thorough review to guarantee high precision and low wear

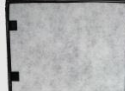
EDM-Deutschland Parts* for Mitsubishi

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	M604		Guide Block Lower	DWC-FA,FA-V	4 holes	X187B621H01
	M604-1		Guide Block Lower	DWC-CX,FX,FX-K,QA	1 hole	X182B995H01
	M604-2		Guide Block Lower	DWC-FA,RA	2 holes	X182B995H02
	M604-3		Cover / Door Lower	DWC-FX	for Guide Block	X186C819H02
	M604-4		Cover / Door + Packing Lower	DWC-FX, FX-K, FA,FA-V,RA	for Guide Block	X205C102G51 (X205C102H01)
	M605		Dies Block Upper	DWC-FA		X187B580H01 X192B442H02
	M606		Dies Block Upper	DWC-RA		X187B532H01
	M700	D=14x12 mm	Roller Upper	DWC-RA		X058D991G51
	M700-1	D=14x13x 19mm	Roller Upper	DWC-RA		X058D991G52
	M700-2	D=14x18 mm	Roller Upper	DWC-FA		X269D013G52
	M700-3	D=18x21 mm	Roller Upper	DWC-BA		X261D421H01
	M701		Motor Cutter	DWC-,FX,FA,MV CX (End Period)	For M501	X055C012H01 X058D115H01 X055C959H01
	M702		Coupling	All machines		S648N712P93
	M703		Float Switch	DWC-SA,SB,SZ,SX,CX,FX,FX-K,QA,RA,FA,FA-V,FA-S,BA,NA	OLV-2A	S649N899P14

EDM-Deutschland Parts* for Mitsubishi

Connected Parts

	No.	Size	Description	Machine	Spec.	According to No.
	M704		Levelsensor	DWC-FX		X651C390G51
	M705	D=43xD10x5 mm	Felt			X174D199H02
	M706	D60xD10x5 mm	Felt			X059D050H02
	M707	D70xD10x5 mm	Felt			X059D050H03
	M708	550x475mm	Airfilter	DWC-FX		X056C540G51 XFLAR-01110S
	M709	540 x 445mm	Airfilter	DWC-FA,MV		XFLAR-A09101
	Z041M		Flow Meter	All machines		S801D824P01

*You will find more items and parts in our pricelist